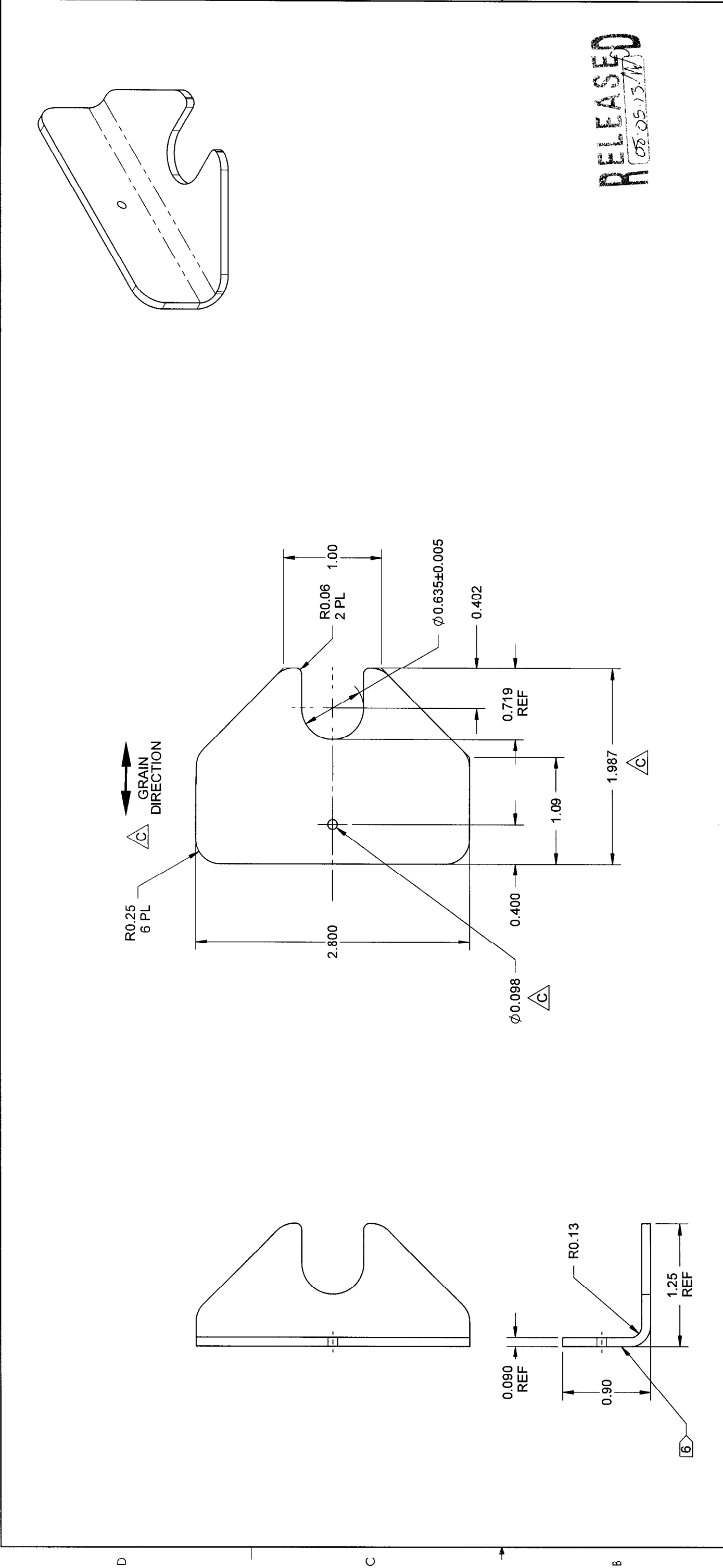


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RELEASED
08.05.13/W

D2053 BRACKET

D2053F FLAT PATTERN

NOTES:
1) MATERIAL: 5052-H32 ALUMINUM SHEET 0.090 THICK PER QQ-A-250/8 OR AMS 4016
(REF DART SPEC M5052H32S.090)
OR
6061-T6 (OR -T62) ALUMINUM SHEET 0.090 THICK PER QQ-A-250/11 OR AMS 4025/4027
(REF DART SPEC M6061T6S.090)

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 $\triangle C$
POWDER COAT BLACK (4.3.5.7) PER DART QSI 005 4.3

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2053" USING FINE POINT PERMANENT INK MARKER OR LABEL AFTER FINISH $\triangle C$

7) WEIGHT: 0.04 lbs $\triangle C$

C	1.987 WAS 1.979 (ZN B5-1); ADD WEIGHT (ZN A8-1); ADD IDENTIFICATION (ZN A4-1); ADD $\phi 0.098$ HOLE FOR POWDER COAT MOUNTING (ZN B6-1); ADD CHEMICAL CONVERSION COAT AND CHANGE TO BLACK SANDTEX (ZN A6-1); ADD 6061-T6 MATERIAL OPTION (ZN A5-1); ADD GRAIN DIRECTION (ZN D5-1); QTY (2) $\phi 0.213$ MOUNTING HOLES REMOVED; REASON: PRODUCT IMPROVEMENT	PH	08.04.25
B	$\phi 0.635$ WAS $\phi 0.437$; 0.635 WAS 0.325	DS	02.03.12
A	NEW ISSUE	DS	92.01.12
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>		
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>		
MFG. APPR.	<i>[Signature]</i>		
APPROVED	<i>[Signature]</i>		
DE APPR.	<i>[Signature]</i>		
DATE	08.04.25		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. D2053 REV. C SHEET 1 OF 1			
TITLE BRACKET SCALE NTS			
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